



RCI-XM2BE Replacement Magazine System for
Mossberg 930, 935 and Remington VersaMax,
Stoeger M3000, M3K

RCI

Roth Concept Innovations

Installation Instructions

For all models available, first and foremost, make sure your gun is clear of all ammunition and in a safe condition.

Always wear safety glasses when working on your gun. Please read ALL instructions before beginning.

1. Following the gun's instruction manual, break gun down to the point that you can remove the factory magazine tube.
2. If qualified to do so with proper tools and experience, remove the existing magazine tube. If you are not sure how to do this consult with your local qualified gunsmith. RCI is not responsible for any damage to your gun. It is the owner's responsibility to have part properly removed.

Now that the tube is removed, clean all residual thread tightening agent from receiver threads.

3. Install XM2BE into the receiver after you apply thread tightening agent to the threads on the tube.
4. Remove cap and spring from opposing end of tube. Caution spring is under pressure so wear safety glasses and point tube in safe direction when removing follower and spring.
5. Slide both over sleeves off the tube, and re assemble gun. Re-install over sleeves, spring and tube cap. Once tightened your gun is back in service.

XM2BE System has 6 parts.

1. Replacement tube
2. Generic Picatinny Sleeve Over- which has pre drilled holes that can be tapped 10-32 threading to accept 1" Sampson MFG picatinny sections or a standard sling stud.
3. Tube Sleeve Over
4. RCI Performance Enhancing Followers. Anodized 7075 Aluminum
5. Spring
6. Tube Cap.

Congratulations, you are ready to go to the range. Note: a Barrel clamp is not required for this system.

All Roth Concept Innovations ("RCI") products have a 1 year limited warranty. The warranty applies towards defects in materials or workmanship. Any repairs or modifications not done by RCI voids any warranty.

Disclaimer - ALWAYS PRACTICE SAFE FIREARM HANDLING!!! DO NOT POINT GUN AT YOURSELF OR ANYONE ELSE, EVEN WHEN LOADING! KEEP HANDS CLEAR OF BARREL! Roth Concept Innovations LLC is not responsible for any accidents/injuries that could occur while mishandling/misusing any of our products, or any other unsafe actions performed by user, including but not limited to: unsafe firearm handling. WHEN LOADING GUN, HAVE SAFETY ON! DO NOT LOAD AMMO IN CHAMBER UNTIL YOU ARE READY TO FIRE. IN CASE OF MECHANICAL ISSUES WITH YOUR GUN or any RCI Products, REMEMBER TO ALWAYS MAKE SURE YOUR GUN IS SAFE BEFORE ADDRESSING ANY ISSUES (i.e. EMPTY CHAMBER)!

Disclaimer - U.S. Regulations: It is your responsibility to know and follow All, Federal, State and local gun laws regarding owning, possessing, using, buying, selling, distributing, or any other aspect in respects of Roth Concept Innovation's products.

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