

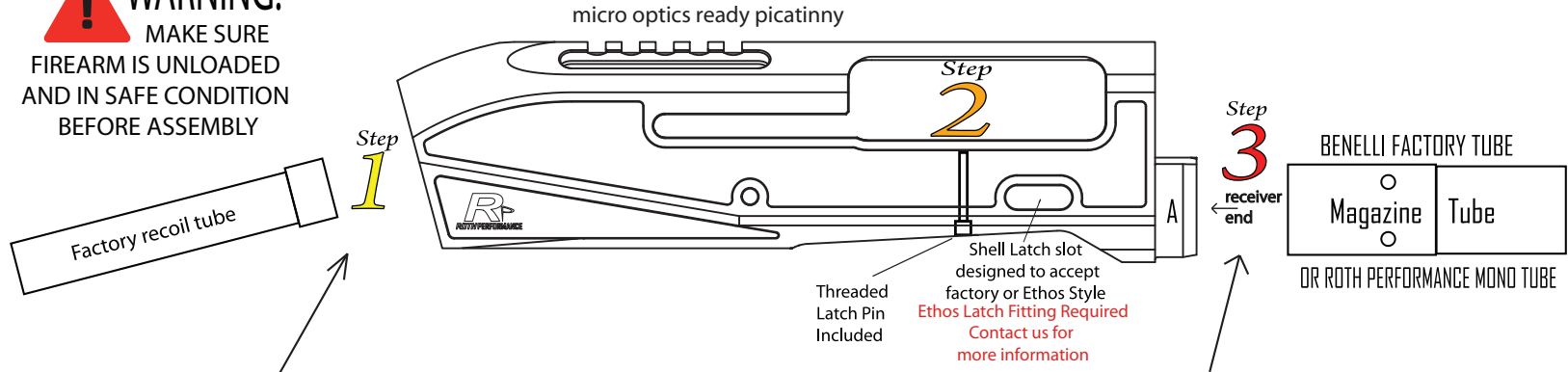
2022

XB3G COMPETITION 12ga Shotgun RECEIVER



Installation Instructions

WARNING!
MAKE SURE
FIREARM IS UNLOADED
AND IN SAFE CONDITION
BEFORE ASSEMBLY

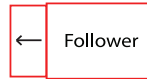


RECOIL TUBE INSTALLATION

Recommended tools:
-LOCTITE - SF 7649 Thread Primer
-LOCTITE - RED 263 Permanent or
-LOCTITE - BLUE 243 Medium Strength
NOTE: Both strengths will work
although we recommend the RED 263

1. Thread recoil tube into end to verify fit and remove.
2. Degrease all threads and apply primer. Allow 5 minutes to dry.
3. Apply LOCTITE to exterior threads.
4. Thread into receiver until it dead stops. Let LOCTITE cure for 5 minutes.
5. Assemble buttstock parts per firearm's user manual.

Step 1



Must use Roth Performance supplied Follower

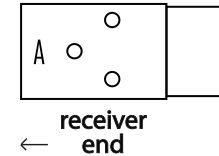
**CERTIFIED
GUNSMITH
INSTALLATION
ONLY**

Shell Latch Assembly USING ALLEN TOOL

1. Remove supplied threaded latch pin.
 2. Install latch and spring.
 3. Insert pin and thread until dead stop.
- NOTE: The latch should operate normally without binding.

Step 2

Receiver Connector for Benelli Factory M2 Magazine Tube and Roth Performance GEN 4 Monotubes



CONNECTOR INSTALLATION

Recommended tools:
-LOCTITE - SF 7649 Thread Primer
-LOCTITE - RED 263 Permanent or
-LOCTITE - BLUE 243 Medium Strength
NOTE: Both strengths will work
although we recommend the RED 263

1. Thread connector into receiver and mating magazine tube to verify fit and remove.
2. Degrease and clean all mating part threads and apply primer. Allow 5 minutes to dry.
3. Apply LOCTITE to interior threads of receiver only.
4. Thread end "A" of connector (see above picture) into receiver until it dead stops. Let LOCTITE cure for 5 minutes.
5. Apply LOCTITE to exposed connector threads only.
6. Thread proper mated magazine tube onto connector until fully seated and let sit for 5 minutes.
7. Assemble remaining firearm parts per firearm's user manual.

Step 3